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## **“DMTG” ALL GEARED LATHE (CDS SERIES)**



### FEATURES:

- BIG SPINDLE BORE
- HARDENED AND GROUND GUIDEWAY
- BRAND – NEW DESIGN EXTERIOR

## SPECIFICATION

<b>MODEL</b>	<b>CDS6232</b>	<b>CDS6236</b>
MAX. SWING OVER BED	320 MM	360 MM
MAX. SWING OVER CARRIAGE	180 MM	220 MM
CENTER DISTANCE	750/1000 MM	750/1000 MM
MAX. SWING IN GAP	520 MM	560 MM
WIDTH OF BED	280 MM	280 MM
<b>HEAD STOCK:</b>		
SPINDLE NOSE	D6	D6
SPINDLE BORE	52 MM	52 MM
TAPER OF SPINDLE BORE	M6	M6
SPINDLE SPEED	59-2100 RPM (12 SPEEDS)	59-2100 RPM (12 SPEEDS)
<b>THREAD:</b>		
RANGE OF INCH THREAD	56-2TPI (52)	56-2TPI (52)
RANGE OF METRIC THREAD	0.4-14 MM (40)	0.4-14 MM (40)
RANGE OF MODULE THREAD	0.2-3.5 MM(46)	0.2-3.5 MM(46)
RANGE OF DI METRICAL PITCH THREAD	112-6DP(33)	112-6DP(33)
<b>TAILSTOCK:</b>		
TAPER OF TAIL QUILL	M4	M4
TRAVEL OF TAIL QUILL	125 MM	125 MM
DIAMETER OF TAIL QUILL	50 MM	50 MM
<b>MOTOR:</b>		
POWER OF MAIN MOTOR	3.2 /2.2 KW	3.2 /2.2 KW
POWER OF COOLANT MOTOR	60 W	60 W
NET WEIGHT	1030/1080 KGS.	1030/1080 KGS.
GROSS WEIGHT	1430/1530 KGS.	1430/1530 KGS.
OVERALL DIMENSIONS ( L X W X H)	1850/2100x920x1150MM	1850/2100x920x1150MM

### STANDARD ACCESSORIES:

STEADY REST  
FOLLOW REST  
200 MM 3 JAW CHUCK  
250 MM 4 JAW CHUCK  
TOOLS  
CENTER  
CENTER SLEEVE  
OIL GUN  
FACE PLATE  
DRIVE PLATE  
FULL LENGTH SPLASH GUARD

### OPTIONAL ACCESSORIES:

CHUCK GUARD  
TOOL POST GUARD  
QUICK CHANGE TOOL POST  
FOOT BRAKE  
DIGITAL READOUT