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"ASTON" HYDRAULIC IRONWORKER



FEATURES:

WIDELY USED IN STEEL STRUCTURE, HIGH VOLTAGE TOWER, TELECOMMUNICATION TOWER, STREET LAMP MANUFACTURING, LARGE RIGID FRAME BRIDGE MILITARY AND AIR CRAFT INDUSTRY.

SPECIFICATION

MODEL	Q35Y-12	Q35Y-14
PROCESS CAPACITY	IW-40T	IW-50T
PUNCHING:		
MAX. CAPACITY	22 X 15	28 X 15
DIA (PUNCH) X THICKNESS (MM)	38 X 8	38 X 11
RAM STROKE (MM)	50	55
THROAT (MM)	175	220
NUMBER OF STROKE (TIMES/MIN)	8 TIMES / MIN	8 TIMES / MIN
CUTTING:		
MAX. THICKNESS OF STEEL PLATE (MM)	200 X 15	200 X 20
MAX. WIDTH OF STEEL PLATE (MM)	300 X 12	300 X 15
45 DEG. ANGLE SHEARING MAX 45 DEG.	80 X 10	80 X 10
ANGLE SHEARING:		
90 DEG. SHEARING	100 X 10	127 X 12
45 DEG. SHEARING	70 X 6	80 X 8
PROFILE STEEL SHEARIN:		
ROUND BAR / SQUARE BAR	30/30	40/35
CHANNEL / H-BAR	80 X 45	102 X 51
T-BAR	40 X 7	76 X 10
CUT CORNER:		
THICKNESS OF STEEL PLATE (MM)	8	10
MAX. CUTING CAPACITY (MM)	150 X 3	150 X 4
BENDING:		
MAX. PROCESS CAPACITY (MM)	100 X 12	150 X 12
MD MACHINE DATA:		
MOTOR POWER (KW)	3	4
N.W. (KG)	1100	1400
OVERALL DIMENSION (MM)	1450x590x1620	1520x590x1700